



#### **Research Article**

# Optimizing Milk Safety: Applying Nuclear Techniques in X-ray Fluorescence Spectroscopy for Heavy Metal Quantification in Powdered Milk Consumed in Senegal

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# **Abstract**

This study conducted an elemental analysis and assessed heavy metal concentrations in five powdered milk samples (V1, L1, H1, G1, and D1) from Senegal, utilizing X-ray Fluorescence (XRF). The analysis focused on aluminum (Al), calcium (Ca), potassium (K), phosphorus (P), and chlorine (Cl). Aluminum was either undetected or found at negligible levels in all samples. Calcium levels consistently surpassed the Acceptable Maximum Level (AML) in all samples, with H1 exceeding the AML by approximately 11.1 times (27,745.06  $\pm$  310.16 ppm). Potassium concentrations varied, with G1 exhibiting the highest levels, significantly exceeding the AML (51,058.15  $\pm$  456.13 ppm), while V1 remained within acceptable limits. Chlorine concentrations generally complied with the AML, except for G1, which slightly exceeded the limit (3631.04  $\pm$  31.23 ppm). Phosphorus concentrations in H1 were notably higher than the AML (13,750.94  $\pm$  275.35 ppm). The non-uniformity in heavy metal concentrations among samples emphasizes the need for ongoing research and regulatory scrutiny to address potential risks and ensure the safety of powdered milk.

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Submitted: January 25, 2024 Approved: February 08, 2024 Published: February 09, 2024

How to cite this article: Faye PM, Dione D, Ndiaye O, Moussa Hamady SY, Ndiaye N, Traore A, et al. Optimizing Milk Safety: Applying Nuclear Techniques in X-ray Fluorescence Spectroscopy for Heavy Metal Quantification in Powdered Milk Consumed in Senegal. Int J Phys Res Appl. 2024; 7:

DOI: 10.29328/journal.ijpra.1001078

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**Keywords:** X-ray fluorescence; Powdered milk; Heavy metal concentrations; Elemental analysis and AML





### Introduction

Powdered milk, as a fundamental component in human nutrition with a rich history, has evolved into a cornerstone of the global food industry. Beyond its role as a convenient and long-lasting means of preserving milk, it plays a pivotal role in a diverse range of food formulations [1]. With consumers increasingly turning to powdered milk for its nutritional benefits, ensuring its safety becomes a paramount concern [2]. This underscores the need for a comprehensive analysis of potentially toxic contaminants in powdered milk to safeguard public health [3,4].

Concerns regarding the potential presence of contaminants, such as heavy metals, pesticides, mycotoxins, and microbiological agents, raise issues regarding the safety and quality of this widely consumed product. Despite the implementation of stringent regulatory measures globally to monitor and control food product quality, ongoing scrutiny,

and research are essential to address emerging challenges and potential risks [5-7].

The accurate determination of trace elements in milk is crucial for assessing its nutritional quality and ensuring consumer safety. Various analytical techniques have been employed to unravel the elemental composition of milk samples, each method presenting its own strengths and limitations [8]. The elemental composition of milk is vital for understanding its nutritional profile and identifying potential contaminants. Essential elements, such as calcium, magnesium, phosphorus, and trace elements including copper, zinc, and selenium, play pivotal roles in human health. Conversely, the presence of toxic elements such as lead, cadmium, and arsenic can pose significant health risks [9].

Several techniques are utilized for trace element analysis in milk, including Inductively Coupled Plasma Mass Spectrometry (ICP-MS), Atomic Absorption Spectrometry

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(AAS), and inductively coupled plasma optical emission spectrometry (ICP-OES). While each technique offers unique advantages, they often come with challenges such as sample preparation intricacies, prolonged analysis times, or the requirement of specialized instruments [10-13].

Among these techniques, X-ray Fluorescence (XRF) stands out as a prominent and versatile method for its ability to provide rapid, non-destructive, and simultaneous quantification of multiple elements. XRF, as a non-destructive technique, involves exposing the milk sample to high-energy X-rays, causing the emission of characteristic X-rays that are then detected and quantified. A significant advantage of X-ray Fluorescence (XRF) over Inductively Coupled Plasma Mass Spectrometry (ICP-MS) in milk powder detection lies in its nondestructive nature. Unlike ICP-MS, XRF allows for the analysis of samples without altering their composition. This nondestructive characteristic is particularly crucial when dealing with delicate matrices such as milk powder, where preserving the original sample integrity is paramount. By avoiding sample alteration, XRF ensures a more accurate representation of the true metal concentrations in the milk powder. This method is particularly advantageous in providing rapid results with minimal sample preparation, making it suitable for large-scale analyses in the dairy industry [14-16].

The primary aim of this study is to perform a comprehensive heavy metal analysis on five distinct powdered milk samples (designated as V1, L1, D1, G1, and H1), acquired from various markets in Senegal. This analysis will be conducted utilizing an energy-dispersive X-ray fluorescence system to assess and quantify the presence of heavy metals in each sample, contributing valuable insights into the safety and quality of these commercially available powdered milk products.

# Materials and methods

#### Samples preparation

Milk samples, collected from markets in Senegal, undergo analysis in the X-ray fluorescence analyzer. The analysis involves direct exposure to a silver Ag anode for excitation, and a specially optimized large-geometry detector with multiple filters serves as secondary sources in the process.

# Samples analysis

The study utilized the X-ray fluorescence (XRF) method to analyze certain samples. The X-ray fluorescence (XRF) analysis was conducted using a Niton XLT900s ED-XRF spectrometer with a resolution of 178 eV at Mn Kα. The system features a window thickness of 12.7 µm Be, operates with a 50 kV, 40 A excitation tube, and a maximum power of 2 W, generating a 7 mm beam diameter. Various filters, including an excitation source with Ag, a sandwich of Al, Ti, and Mo, a Cu filter, and no filter, were employed to target specific elements in the samples collected from markets in Senegal. The quantitative analysis was facilitated by the UniQuant 4 software. The advantages of measuring thin samples in energy-dispersive X-ray fluorescence are widely acknowledged. Compared to methods utilizing thick samples, thin sample measurements offer several benefits. In the case of thick samples, the rise in the background caused by multiple scattering within the sample introduces absorption and enhancement effects that overshadow the increase in characteristic line intensity due to the thicker sample. Nevertheless, these absorption and enhancement effects are less pronounced in thin samples and can be readily corrected or disregarded [17,19].

# Results and discussions

The concentrations (mg/kg) of selected metals (Aluminum, Calcium, Potassium, Phosphorus, and Chlorine) in milk samples from the Senegalese market are depicted in Table 1.

The analysis of metal concentrations in milk samples provides valuable insights into the quality and potential environmental influences on dairy products. Notably, Aluminum (Al) levels were consistently below the limit of detection (LOD) in all samples, indicating negligible presence in the analyzed milk. Calcium (Ca) concentrations varied among the samples, with the highest observed in sample H1, followed by G1, D1, L1, and V1. These variations may be attributed to factors such as the geographical location of the farms, differences in cattle diet, or soil composition. Throughout childhood and adolescence, the body utilizes calcium minerals for the development of robust bones, a process that typically concludes by the age of ten. The accumulation of calcium in the bones diminishes during youth and further declines in old age, particularly impacting women. Young individuals, particularly girls with diets lacking in bone-strengthening nutrients, face an elevated risk of developing osteoporosis—a bone ailment that heightens the likelihood of fractures [20]. Calcium assumes a pivotal role in muscle contraction, nerve signal transmission, and hormone release. When blood calcium levels dip (often due to inadequate dietary intake), the body mobilizes calcium from the bones to ensure cellular functions operate effectively. Both calcium insufficiency and excess can disrupt the body's acid-base balance, leading to issues such as hypercalcemia and various other diseases. Maintaining an optimal balance of calcium intake is critical for overall health and preventing the detrimental effects associated with both deficiency and excess [21].

Potassium (K) concentrations exhibited significant diversity, with sample V1 showing the highest levels. Conversely, samples H1 and D1 demonstrated comparatively lower potassium concentrations, possibly linked to variations in cattle feed or regional soil characteristics. Phosphorus (P) concentrations displayed a notable range, with sample H1 recording the highest levels and V1 the lowest. Understanding the factors influencing phosphorus content is crucial for assessing the nutritional composition of the milk and its implications for human health. Chlorine (Cl) concentrations



Sample	Al	Ca	K	P	Cl
H1	< LOD	27745.06 ± 310.16	46530.57± 517.66	13750.94 ± 275.35	3374.78 ± 35.44
G1	< LOD	31988.84 ± 234.15	45015.56 ± 353.56	12543.08 ± 262.15	3631.04 ± 31.23
D1	< LOD	24981.69 ± 254.42	35864.07 ± 389.9	11859.23 ± 268.16	3123.74 ± 34.69
L1	< LOD	23068.86 ± 206.41	38090.09 ± 349.99	11920.51 ± 250.46	3106.45 ± 30.25
V1	< LOD	25397.82 ± 250.14	51058.15 ± 456.13	11022.99 ± 240.57	3183.96 ± 20.17

varied across samples, with G1 exhibiting the highest levels and L1 the lowest. Investigating the sources and implications of chlorine in milk is essential for evaluating its impact on human health, particularly in terms of dietary intake. Chlorine is implicated in various health aspects, including physical fatigue, anorexia, mild forms of diabetes, hypercholesterolemia, and atherosclerosis. Additionally, it plays a role in gout treatment through the consumption of chlorinated mineral waters and aids in regulating bowel movements while stimulating digestion. However, an excess of chlorine can lead to adverse effects such as gastric hyperacidity, the destruction of intestinal microflora, and hypertension [22].

In comparing these results, it becomes evident that the composition of metals in milk is not uniform across different sources as illustrated in Figure 1. These variations may be influenced by factors such as agricultural practices, geographical location, and environmental conditions surrounding the dairy farms.

Considering the potential health implications of these metal concentrations, further research is warranted to delve into the sources of metals in milk and develop strategies to ensure the safety and quality of dairy products.

In the context of this study, a comparative analysis of the concentrations of elements (P, K, Cl, Al, and Ca) found in the milk samples has been conducted against the Acceptable Maximum Levels (AML) represented in Table 2.

This approach aims to assess the conformity of the obtained results with established standards, providing crucial insights into the quality and safety of the examined samples.

In Figure 2, the distribution of potassium concentrations in the analyzed milk samples is vividly illustrated. Notably, the maximum potassium value, as recorded in this study, is observed in sample V1. Upon careful examination, it is evident that both sample V1 and samples H1, D1, and L1 exhibit potassium concentrations more than three times higher than the Acceptable Maximum Level (AML) set at 3,500 ppm.

Furthermore, sample G1 stands out with a potassium level of 51,058.15 ppm, significantly exceeding the AML. This emphasizes the importance of monitoring and evaluating metal concentrations in milk, particularly potassium, which can have implications for dietary intake. Conversely, sample V1 displays a potassium level of 11,022.99 ppm, which is below the AML. This observation positions sample V1 within

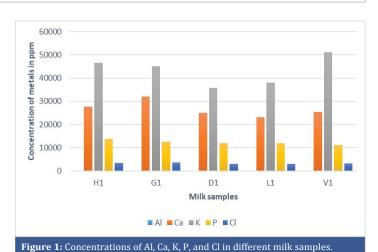
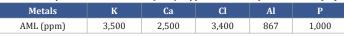


Table 2: Acceptable Maximum Levels (AML) in ppm of Metals in powdered milk [23].





 $\textbf{Figure 2:} \ \textbf{Distribution of K Concentrations in Milk Samples}.$ 

the acceptable limits prescribed by current legislation for potassium levels in milk. This distribution analysis provides a visual representation of metal concentrations across different samples, highlighting the notably elevated potassium levels in samples G1 and V1. The substantial excess of potassium in sample G1, exceeding the Acceptable Maximum Level (AML), emphasizes the importance of regulatory compliance. Additionally, the elevated potassium levels observed in various samples underscore the need for further investigation into potential health implications associated with these concentrations in milk.

The results continue to highlight the significant deviations from regulatory standards. While potassium concentrations in sample G1 raised concerns, the evaluation of calcium

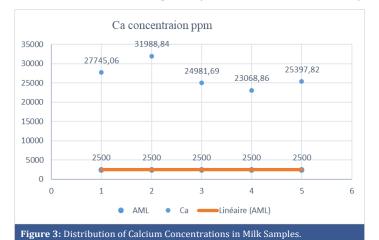


concentrations in samples H1, G1, D1, L1, and V1, represented in Figure 3, reveals an even more pronounced departure from the Acceptable Maximum Level (AML) of 2500 ppm.

The results indicate that the calcium concentrations in samples H1, G1, D1, L1, and V1 are consistently above the AML. Sample H1 recorded the highest levels at 27,745.06 ppm, surpassing the AML approximately 11.1 times. Similarly, sample G1 exceeds the AML about 12.8 times, sample D1 about 10.0 times, sample L1 about 9.2 times, and sample V1 about 10.2 times. This observation raises significant concerns regarding regulatory compliance, as these concentrations significantly exceed the established limit. While calcium is an essential nutrient, elevated levels in milk may have dietary implications. The discrepancy between observed concentrations and regulatory limits underscores the need for closer scrutiny of calcium content in milk and the potential health implications associated with excessive intake. It is crucial to consider these findings in the context of dietary recommendations and regulatory standards to ensure the safety and quality of dairy products. Further research is warranted to understand the sources of elevated calcium levels and to develop strategies for maintaining optimal nutrient composition in milk without compromising regulatory guidelines. The existing data robustly endorse recommendations for a daily calcium intake ranging from 1,200 to 1,500 mg for this specific age group [24].

The concentrations of chlorine (Cl) in the analyzed milk samples were meticulously assessed with respect to regulatory standards, specifically the Acceptable Maximum Level (AML) set at 3,400 ppm. To provide a comprehensive visual representation of the distribution of chlorine concentrations, Figure 4 illustrates the distribution of Cl concentrations in each sample.

Results indicate that chlorine concentrations in samples H1, D1, L1, and V1 are below the AML. However, sample G1 recorded the highest chlorine concentration at 3631.04 ppm, slightly exceeding the AML. While chlorine is an essential element and commonly present in water and food, maintaining concentrations within regulatory limits is crucial for safety



and environmental considerations. The compliance observed in other samples is encouraging from a regulatory standpoint, and further research could explore the environmental impact of chlorine levels in milk. This analysis provides valuable insights into the regulatory compliance of chlorine concentrations in milk, contributing to our understanding of the overall composition and safety of dairy products.

Figure 5 represents the distribution of phosphorus concentrations in milk samples. The phosphorus (P) concentrations in the analyzed milk samples were thoroughly examined in relation to regulatory standards, specifically the Acceptable Maximum Level (AML) set at 1,000 ppm.

Figure 5 illustrates the phosphorus concentrations in samples H1, G1, D1, L1, and V1. Results reveal that the phosphorus concentrations in these samples vary, with sample H1 recording the highest concentration at 13,750.94 ppm, significantly surpassing the AML. This notable deviation from regulatory standards in sample H1 underscores the importance of scrutinizing and addressing elevated phosphorus levels in milk. The distribution analysis visually emphasizes the magnitude of the deviation observed in phosphorus concentrations, providing valuable insights into the overall safety and quality of dairy products. Compliance with regulatory standards is crucial for ensuring the integrity of milk, and deviations, as highlighted in sample H1, warrant further investigation and corrective measures.



Figure 4: Distribution of Chlorite Concentrations in Milk Samples.

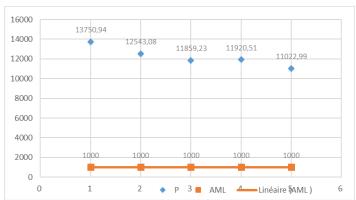


Figure 5: Distribution of phosphorus Concentrations in Milk Samples



While phosphorus is an essential element, maintaining concentrations within acceptable limits is vital for both safety and regulatory adherence. This analysis contributes to our understanding of the regulatory compliance of phosphorus concentrations in milk, paving the way for continued discussions on refining standards and ensuring the safety of dairy products.

This comprehensive study sheds light on the intricate interplay between metal concentrations in milk and established regulatory standards. The deviations observed in potassium, calcium, chlorine, and phosphorus levels underscore the need for ongoing scrutiny, to ensure both the safety and quality of dairy products. The presence of heavy metals in milk is influenced by factors such as species variations, geographic location, production methods, and contamination of equipment depending on the specific processes involved [25].

These findings contribute to the broader dialogue on refining regulatory standards and maintaining a delicate equilibrium between essential nutrients and adherence to safety guidelines in our food supply.

# Conclusion

This comprehensive study, utilizing X-ray Fluorescence (XRF), investigated heavy metal concentrations in five powdered milk samples (V1, L1, H1, G1, and D1) from Senegal. The analysis focused on aluminum (Al), calcium (Ca), potassium (K), phosphorus (P), and chlorine (Cl). Aluminum was either undetected or found at negligible levels in all samples, highlighting the quality of the milk regarding this metal. However, concerns arise from the consistently high calcium levels in all samples, especially in H1, where it exceeded the Acceptable Maximum Level (AML) by approximately 11.1 times. The study reveals variable potassium levels, with G1 exhibiting significantly elevated values above the AML. While chlorine concentrations generally complied with the AML, G1 showed a slight deviation. The notably higher phosphorus levels in H1 underscore the importance of closely monitoring these components for food safety. The non-uniformity among samples emphasizes the need to consider factors such as geographical location and agricultural practices, influencing the metal composition of powdered milk. Enhanced quality control measures, regular testing, public awareness campaigns, and collaboration with producers are recommended to ensure the safety and quality of powdered milk in Senegal. This proactive approach aligns with international standards and contributes to addressing emerging challenges, thereby safeguarding public health and maintaining regulatory compliance in the food supply chain.

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